Spot the Difference

There are 8 differences between the pictures below, can you find them all? If you get stuck the answers are at the bottom of the page.

1: Impy Ink is missing, 2: Walter Walrus is missing, 3: Annie Apple is missing, 4: Bouncy Ben is missing, 5: Kicking King is missing, 6: Zig Zag Zebra is missing, 7: Oscar Orange is missing, 8: Dippy Duck is missing.